

## America's FINEST ALL-WOOD HOT TUB is JUST HALF THE PRICE

of common plastic spas!

## Through the DEADLINE...

- SAVE \$700...\$800...or MUCH MORE!
- Get FREE ACCESSORIES worth \$100!
  - Get 100% FREE Financing!
  - Try it RISK-FREE for 90 days!

Dear Friend,

Thanks for requesting information on the real-wood Snorkel® Hot Tub. It's my pleasure to send you this special report on how to shed stress and truly, truly relax with a Snorkel® Hot Tub all year 'round!

#### NATURAL tubbing: ease, peace & pleasure

Some plastic spas come with TVs, lights, and stereo. We believe hot tubbing should be a pathway to relaxation and tranquility; a blissful opportunity to leave distractions behind.

#### Natural wood — a beautiful Western Red Cedar tub

Most hot tubs are shallow with molded-in seats that limit your movement as well as how and where you sit. Ours are among the only tubs in the world still handcrafted the traditional way with snug-fitting wooden staves and bottom, banded together with steel.

We make tubs for simple soaking or invigorating, impact-free, warm water exercise, up to eight feet in diameter and up to six feet high and 5' 6" deep. Our tubs are warranted for five full years. We've been in business since 1979 and will be here to serve you in the future.

#### Heats with WOOD! Underwater wood stove — simplicity & economy

Most Snorkel® Hot Tub owners choose our wood heaters. The rest — those unable to take advantage of the unique rewards of wood heat — use our gas or electric heaters. Jets and filtration are available for all our tubs.

## Excellent Value: Beauty & Economy at HALF the cost of Plastic Spas

Spas of Snorkel quality can cost twice as much because plastic spas are made of increasingly expensive IMPORTED OIL and because manufacturers try to outdo each other by adding multiple jets and other options that raise the price without adding much value.

We like to keep it simple. Heating water with wood is cost effective. It's less harmful to the environment. And heating a wood tub with wood heat adds a dimension to the hot tubbing experience other tubs can't match. You get ambiance and FACTORY DIRECT SAVINGS — America's best hot tub experience at HALF THE PRICE!

## Now ON SALE for a limited time only! CALL TOLL FREE 1-800-962-6208

For a limited time, you can save on any Snorkel® Hot Tub, get free gifts, and special, NO MONEY DOWN financing. See the enclosed Order Form for details. Please browse this special report for dozens of installation photos, comments from actual owners, plus tons of facts and figures. Enjoy this "dream book"...but don't dream too long, because the Sale Deadline is near!

Yours for the pleasure of peaceful hot tubbing,

lom HEllmann

Tom Hellmann, General Manager

P.S. Please remember: you can save money, get free gifts and special NO MONEY DOWN Financing if you beat the Sale Deadline. See all the details in the enclosed Order Form.

## Welcome to NATURAL BEAUT

#### Natural Wood Beauty is Simple yet Elegant

What piqued your interest in the Snorkel® Hot Tub? Many of our customers say they were drawn to the idea of heating their hot tubs with wood. Others say the 100% wood construction was the attraction. And it's easy to see why: a real wood hot tub is a rarity these days — tasteful and understated when other hot tubs are shiny, bright-colored molded plastic.

The clean lines and honest integrity of our wooden tubs makes them timeless. They are aesthetically appealing and real wood goes with every landscape design and architectural style.

## WOOD is the Renewable, Responsible, Affordable...and Delightful heat source!

The great majority of Snorkel Hot Tub owners choose wood heat. Most love the unique ambiance created by wood heat and a wood tub. Other wood hot tub lovers find their location or lifestyle don't accommodate wood heat. If that sounds like you, we offer you premium, high quality gas or electric heating systems with the latest digital controls including wireless remote controls.



## Y & PURE, BLISSFUL RELAXATION

#### The Zen of Snorkel® Hot Tubbing

Remember the closeness and sense of cozy contentment that you shared around a campfire with your family or friends? That feeling of contentment plus the pure stress relieving relaxation of steaming hot water - that's the Zen of Snorkel® Hot Tubbing.

Snorkel® hot tubbing is a tranquil amalgam of sensory experiences you'll come to love in the deepest sense: wisps of wood smoke mingling with rising plumes of steam, the rich aroma of cedar, the silence of a star-filled night sky accented with the occasional crackling of the wood fire, and the company of family and friends all sharing the same delights. Ahhhh-h-h-h!







#### Quiet night bliss

"I'm a retired engineer. My wife and I suffer the usual aches, pains, and joint problems associated with age and find the Snorkel® hot tub gives relief. We liked the idea of a hot tub in our garden and chose wood heat to avoid the cost and complications of other heating systems. I'm amazed how little wood it takes to heat the tub.

The best reason to own one is the chance to find bliss in your own garden on a quiet night. Try it with a couple of glasses of iced wine!"

— David Lyon, Chula Vista CA

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# 16 Ways YOU'LL BENEFIT once you own the Snorkel® Hot Tub First-hand experiences, courtesy of a few of our Owners...

As craftspeople, we take pride in turning out superb quality products: tubs, stoves, and related accessories. One of our biggest rewards, however, is hearing how much people enjoy Snorkel® Hot Tubs and seeing pictures of the varied and sometimes strange locations they end up in. These pages are a small sample of the pictures and comments we've received recently.

#### 1. Relaxation

"We liked Snorkel® hot tubs' relaxing, theraputic qualities."

— Dave Rzewnicki, Warrenton, OR

#### 2. Natural Beauty

"We wanted a tub that was as natural as our surrounding area."

— Larry & Kate Loftus, Lostine, OR

#### 3. Energy Savings

"My husband didn't want a huge electric bill (with a plastic spa)."

— Patty Thompson, Highland Lakes, NJ

#### 4. Ambiance

"A plastic spa would have ruined the atmosphere of this old ranch."

— L. C. Jensen, Maricopa, CA

#### 5. Low Maintenance Simplicity

"I wanted a low-maintenance tub. No electricity, no bubbles, just hot water."

— Larry Schuermann, Monroe City, MO

#### 6. Socializing

"We talk, we visit, we solve the world's problems in our Snorkel® Hot Tub."

— Jay Kneib, Bremerton, OR

#### 7. Fun

"We bought it just for the fun of it! Our Snorkel® Hot Tub can be enjoyed by everyone."

— Wendell Shiffler, Fairbanks, AK







#### 8. Control Over Chemicals

"I live an organic lifestyle. Sitting in a plastic vat of chemicals has no appeal to me."

— Ron Skinner, Arroyo Grande, CA

#### 9. Tradition

"I'd used wooden hot tubs in Japan."

— Charles Novogradac, Lawrence, KS





## 10. Enjoyment of the Outdoors Environment

"The stars in the desert are brilliant on cold winter nights"

— Rob Fulton, Baker, CA









#### 11. Pain Reduction

"I got a Snorkel® to ease back and elbow pain. Really soothes the muscles."

—Walter Skinner, Windham, ME

#### 12. Health Boost

"Soaking in warm water increases white blood cells to strengthen the body's immune system."

— Joseph Kofler, Gaylord, MI

#### 13. Blessed Warmth

"It's important to us to soak the chill from our bones each day." — Rick Bierman, Auke Bay, AK

#### 14. Peacefulness

"Snorkel® hot tubbing is great relaxation and therapy for worried minds."

— Linda Sundberg, Madison, WI

#### 15. A Sense of Serenity

"I enjoy hot tubbing physically, mentally, and spiritually."

— Susan Boudreau, Seattle, WA

#### 16. No Electricity Needed

"No electricity, no moving parts, no fuel cost, no plastic, no chemicals, no jets, no noise, no maintenance."

— Barbara Kennedy, Haward CA



#### Snorkel® Hot Tubs are CLASSIC... NOT PLASTIC®!

If you're considering a real-wood Snorkel® Hot Tub, you're a discriminating shopper: most people look no farther than their local pool & spa store and purchase an ordinary plastic spa.



Don't settle for Plastic!

#### **DESIGN YOUR OWN** Snorkel® Hot Tub

You can custom-select from our many tub sizes, heat sources, and accessories to design your perfect hot tub. Want help? Call us TOLL FREE and we'll help.

#### Choose Wood Heat...or Conventional Heat Most people prefer our woodstove as a heat source because it's simple, natural, economical to operate. No electricity or plumbing is needed, unless you wish to add hydrotherapy jets or a simple filtration system. But others prefer the convenience of conventional gas, LP, or electric heat. That's why we offer our Power Pak™ systems with a variety of heaters, pumps, and control systems to suit your exact needs. For your convenience, our Power Pak™ systems come preplumbed, pre-wired, and mounted on a plastic skid ready to connect. For your safety, they're UL listed as

#### Choose your tub size

an integrated unit. Call us for details.

Select our standard five, six, or seven-foot diameter tubs. All are available in three-foot or four-foot heights. We can also custom-make your tub in other diameters and heights. Call for details.

#### Want Therapy Jets?

Therapy Jets are a great way to ease sore muscles and are an easy add-on option to your wood-fired Snorkel® Hot Tub. Jets, of course, come standard with our gas and electric-heated systems. We also have filtration-only systems (without the jets) that keep the water clean and increase the woodstove's efficiency.

#### Add Benches? Covers? Stairs?

We offer a full range of individual accessories and complete accessory packages to add to your hot tubbing pleasure, convenience, and enjoyment. See Order Form for complete details.

#### Prefer a Kit or Fully Assembled?

Our precision-cut kits come with absolutely everything, right down to a ratcheting box wrench to tighten the hoops' lug nuts and a rubber mallet to seat the staves without damaging them. Thousands of homeowners have found assembly a simple and rewarding do-it-yourself project. Others have a handy friend do the assembly.

If you'd prefer your hot tub be delivered fully assembled and ready to go, call for details on our "White Glove Delivery Program."

## What do Snorkel® Hot Tub Owners have to say?

Some of our owners say their Snorkel® Hot Tub is therapeutic; some say it's fun, relaxing, economical and revitalizing. Still others say its an "experience." Most people eventually find it's all these things.

#### **OUR HOT TUB:** An Exceptional Design Concept.

Compared to your average plastic spa, what we offer is truly extraordinary — as exceptional as the people who use them. There is, in fact, no "typical" Snorkel® owner. Our owners range in age from mid 20's to late 80's. You'll find Snorkel® Hot Tubs in the backyards of upscale homes and rustic cabins, in every state in the USA, and in places as far-flung as Nepal, Bulgaria, Tasmania, Alaska, Cameroon, and dozens more.

#### **OUR CUSTOMERS:** A Unique Value System.

Our owners love the outdoors and natural environments. They're creative and appreciate self-reliance. They seek quality and are "hands-on" kind of people. Snorkel® Hot Tub owners tend to be hard-working people who find real value in taking some time for themselves alone or with friends.

#### Chat with a Snorkel® owner

Would you like to learn more about Snorkel® Hot Tubs from people who own and use them? Visit our online forum on our website, www.snorkel.com. Read owners' comments, ask questions, and get candid answers.

#### "I thought I couldn't afford a wooden hot tub...'

"The Snorkel® Hot Tub is perfect for us. It's on a floating deck where we watch muskrats swim and moose wander by. It adds a new dimension to our cabin. It's wonderful for children and a great family activity.

I thought I couldn't afford a wooden hot tub until I found out how really reasonable and environmentally sound yours are. Cost to run the tub? Just gas for the chainsaw! Snorkel is

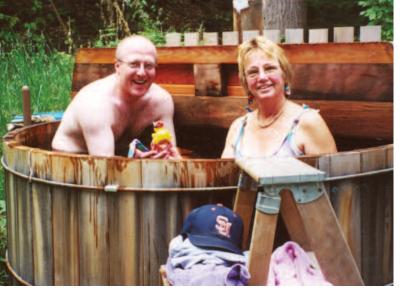










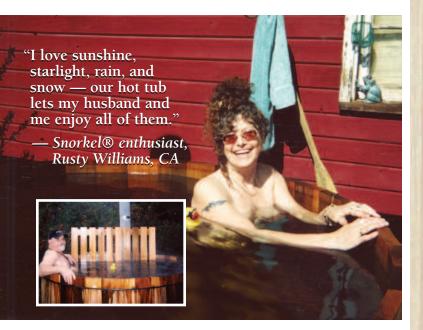


#### "Morning coffee and a good book."

"Owning a hot tub was always a dream and we were intrigued by the ingenuity of your design: a woodburning stove. We'd never own a synthetic tub in a wilderness site.

We like the combination of practical and aesthetic benefits: stimulates circulation, removes toxins; plus wisps of smoke, mosquito candles nearby, stars, morning coffee with a good book."

- Mark Lawton, Saratoga Springs NY



#### Off The Grid

"We're an Alaskan family with a wilderness cabin. We have 5 kids and no electricity. Your reputation for quality helped me choose



Snorkel®. Quality is excellent, heating is a snap. It's easy to use and I never needed to use your Warranty."

- Roger Dubrock, Anchorage AK

#### Why we use only Western Red Cedar

Western Red Cedar (Thuja plicata) is unique among softwoods. Its heartwood contains high levels of Thujaplicans and water soluble phenolics — creating natural resistance to rot.



Western Red Cedar provided the indigenous people of the American Northwest raw materials for clothing, shelter, and utilitarian items. Its importance was so great that cedar groves became a symbol of power and a gathering place of retreat and contemplation.

Today, Western Red Cedar's workability, dimensional stability, insulating qualities, and rot resistance make it the perfect choice for premium building materials including shingles and siding. These same qualities — plus its rich "sauna-like" aroma — also make it ideal for hot tubs. It's no coincidence that our cedar tubs become gathering places for retreat and contemplation.

# Carefully crafted from finest grade, knot-free HEARTWOOD

#### "Snorkel® Grade" exceeds the industry's toughest standards

We start with roughcut "401 Clear" grade Western Red Cedar — the highest industry grade in the world, so prized that most of it is exported. Even so, our Inspectors reject four of every 10 boards if they're not 100% heartwood, have milling imperfections or other defects that don't meet Snorkel® Grade.



Our partner mills supply us with miles of 401 clear grade roughcut stock.

#### Made in the USA

With so many jobs going overseas these days, it's nice to know your Snorkel® Hot Tub is made in America. To create stock for staves and bottom boards, we run the roughcut lumber through a high speed molding machine capable of holding extremely tight tolerances to +/- .003" (three one-thousandth of an inch).



Each tub stave is milled to the specific size, shape, thickness, and angle necessary to mate exactly to its neighboring stave.

#### Many processes, many inspections

Each bottom board and tub stave is inspected as it enters and leaves each step of the process. Staves are precision-cut to length and the croze cut (channel that holds the tub bottom in place) is made. Bottom boards are hand-matched and hand-jointed as necessary for a perfect fit, and doweled together for maximum strength.

## A Wonderfully Invigorating Family Activity Everyone Enjoys

## Whole-Family Fun

The Snorkel® Hot Tub quite literally brings people together. You and your fellow hot tubbers share the same experience and the result is usually enhanced closeness — a rare commodity in today's over-booked families.

## "It gets our daughter to come to the cabin with us."

"I'm an architect and my wife is a photographer. We have a Snorkel® Hot Tub at our off-the-grid vacation cabin. It has provided hours of entertainment for us and friends. The hot tub gets our teenage daughter and her friends to come to the cabin with us.



I like soaking in the hot tub. I don't need the noise or bubbles of a conventional spa. It's great to watch the meteors on a dark, moonless night."

- Jeff Sheldon, Lewiston MT

#### "My daughter and I talked and listened to nature's harmonies."

"Our family enjoys the outdoors so much more with our hot tub. We've watched meteor showers and the northern lights. Last night, my daughter, Brynne, stayed up and we



A drawing of the Parkers' hot tub by their daughter, Brynne.

spent a half-hour in the hot tub talking and listening to nature's harmonies as a special treat for her."

- Jim Parker, Kalispell MT

#### "My whole family enjoys it."

"My whole family rushes to enjoy our Snorkel® Hot Tub. In summer, we keep it cooler so the kids can stay in longer. I like using it for quiet afternoons in the winter months. Add a little falling snow — heaven. In my opinion, it's very superior to any other in convenience, beauty, joy, safety, and quality."

— Sharyn Ronnow, Parowan, UT



#### All Year 'Round... Especially Winter!

We have hot tub owners in every single state in the USA and in many foreign countries. Our tubs are actively used in every imaginable climate from tropics to desert, every geography from plains to mountaintops.

#### Cold weather treat

"If I could be outdoors 100% of the time, I would. The Snorkel® hot tub means I can be outside relaxing in even the coldest weather what a treat!"

— Susan Boudreau, Seattle WA

# n

## A soothing aid to better health

The soothing effect of warm water on mind and muscle has been recognized as early as 4000 B.C. and was advocated by Hippocrates, the father of modern medicine, in ancient Greece. Scientific research proves that warm water exercise reduces stress, increases blood flow, and improves sleep patterns. Warm water benefits those with arthritis, fibromyalgia, multiple sclerosis, and some forms of diabetes. The Arthritis Foundation recommends warm water exercise. Our tubs make exercise convenient: they're far deeper than shallow plastic spas.

## His prescription for health and long life... "I soak away pain and forget about life's trials."

The fact that your tub heats with wood is the main reason I chose Snorkel®, but the looks and construction also sold me. The quality is excellent, it's a good value, simple to heat, easy to use, and has a good warranty.

I soak away aches and pains and forget about the emotional trials of life. Without question, the Snorkel® Hot Tub is the greatest physical and emotional therapy I've experienced in my life.

— Tom Stoffel, La Honda CA



#### "It's like having a chiropractor at your disposal!"

We're middle-aged and that means sore backs. I also have neck problems due to a car accident. The Snorkel® hot tub is deep and can relieve most of the pain. It's like having a chiropractor at your disposal!

The fact that the tub is heated with wood makes it tremendously cost saving. Wood is plentiful and cheaper than electricity, and the stove is efficient. I love the the aesthetics of wood and the combined smells of a wood fire and a cedar tub is heavenly.

#### Excellent quality & design flexibility

We considered other hot tubs but chose Snorkel® because you've been in business longer than the newcomers. I wish I'd bought one sooner! The quality is excellent. All boards are excellent quality. I also like the design flexibility with optional jets and seating. The curved stairs are space-efficient and make it easy to get in and out of, even with a bad ankle.

#### Caressed by warm water

The biggest benefit I receive is peace of mind, body, and soul while watching the orange sunsets or the stars while being caressed by warm water and smelling burning wood and cedar. It's excellent therapy for whatever ails you — physically or mentally. I've recommended Snorkel® to quite a few folks."

- Rebecca Drennan, Millinocket, ME



#### Oh, the beauty & benefits of WOOD HEAT! **Energy Efficient & Cost Efficient**

The high-efficiency Snorkel® and Scuba® wood-burning stove s-q-u-e-e-z-e maximum heat from firewood: it's reduced to fine ashes.

#### **Burns Nearly Anything**

You can heat your Snorkel® Hot Tub with virtually ANY wood: cut and split firewood, scraps of lumber, fallen branches, cut-up wooden palettes, even coal – though you must install a grate to burn coal.

And wood heat is ECONOMICAL, too!



# Operating Expenses: \$0

"Operating cost is where the real money gets spent. With Snorkel®'s wood heat and well water, my cost is \$0. I didn't want to spend money heating water."

— Dania Egedi, Corbin KY

#### Ideal for Japanese-style, chemical-free hot tubbing

Many of our customers don't use chemicals. Fill the tub with fresh water; heat and enjoy a few times; then empty the tub. Scrub lightly and refill.

#### Communing with Nature, Family & Friends

"We recently built a log home that has become THE gathering place for friends and family. The Snorkel® Hot Tub was a most fitting addition to our little haven. We look up at the stars through the trees and hear the coyotes howl as we commune with nature in an elemental way."

— Susan Kusama, St. Louis MO



## Simple...Beautiful...Practical...Ingenious.

Snorkel® Hot Tubs are 100% manufactured in the USA using premium-quality all heart, clear Western Red Cedar from the forests of Canada. With more and

from the forests of Canada. With more and more companies sending manufacturing overseas these days, we're prouder than ever to be "American Owned & Made."

#### **Elegant Simplicity**

Our hot tubs are a study in functional simplicity. Unlike expensive plastic spas, we offer no multi-colored fiberglass, no pop-up plastic speakers, no molded-in seats or drink holders. Just pure, simple, natural materials and a clean, honest aesthetic that complements any style home. Because our wood-fired hot tubs use no electricity and require no plumbing, you can enjoy pure hot tub luxury anywhere.



## Traditional Hand-Craftsmanship With Modern, Precision Manufacturing

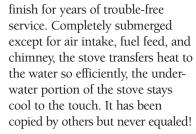
In today's fast-moving world full of mass-produced, throw-away products, it highly unusual to find something of high quality that's both handcrafted and reasonably priced. Every Snorkel® Hot Tub is carefully crafted in our Seattle, WA workshop using the best of traditional hand work and modern precision woodworking equipment.

#### Traditional Real-Wood Tub

Snorkel® Hot Tubs are classically handsome because they are made of real, solid Western Red Cedar — one of the most rot-resistant woods known. Upright staves are precisely mitered and bound with strong steel hoops that draw all tub parts tightly together for a watertight fit.

#### Patented Underwater Wood Stove

Our woodstove is UNDERWATER — an ingenious design patented way back in 1984. Build a fire in the woodstove and it heats the water quickly, easily, and inexpensively. Our woodstove is made of marine grade aluminum coated with a



#### Filtration & Circulation

Our gas and electric heat systems come complete with pump, filter, and hydrotherapy jets. If you choose wood heat, you may wish to add our simple "Filter Pak" pump and filtration system. Therapy jet systems are also available



for our wood-fired tubs. Jet systems come complete with a 2-speed pump and filter (available in a variety of sizes), jets, and all other necessary components. Both the Filter Pak and Therapy Jet systems are available as simple, plug-in 110 volt systems.

#### Naturally Insulated

Unlike plastic, wood - and especially cedar - is a natural insulator. A tub's largest heat loss, though, is through evaporation from the water's surface so a good insulating cover is important. Enjoy an evening in your hot tub, cover it, and take another dip in the morning without lighting a match. Enjoy bone-warming hot tubbing with no worries about power outages or frozen pipes. Even



## Do-It-Yourself Assembly is an Easy & Satisfying Afternoon Project

Your Snorkel® Hot Tub comes to you workshopdirect, neatly boxed and bundled in precision-cut, 100% complete kit form. All pieces are fully ready for assembly without further cutting or finishing, and easy step-by-step instructions are included.



#### **Economical Kit**

Kits keep your cost down two ways: first, shipping a kit costs you less than shipping an assembled tub. Second, you do the assembly so you don't pay us to do it.

#### Easy Assembly

Thousands of customers. from "all thumbs" weekend warriors to experienced handymen, have assembled



Snorkel® Hot Tubs perfectly. You'll need only a few basic tools, and assembling it yourself will give you a deep sense of accomplishment.

#### Or...Delivered Pre-Assembled

Would you prefer to have your Snorkel® Hot Tub delivered fully-assembled and ready to go? Can do. Give us a call for pre-assembled "White Glove" Delivery.

#### The Secret of our Kits' Success

Our kit secret? Years of experience. After decades of making tubs, we've perfected our kits — they're easy to assemble and operate. Assembling your kit is not just an enjoyable experience,



but a practical one too. You'll know it inside out and easily handle the minimal maintenance it requires.

#### Do-it-yourselfer says, "Thanks so much!"

"I wish I could relate how satisfying the experience of building my own hot tub was for this 'do-ityourselfer' from first phone call to you through ordering, shipping, construction, installation, and final use and enjoyment. Thank you so much!"

— Howard Kinkaid, Allentown PA

## Each Wooden Snorkel® Hot Tub is Handcrafted With Classic Craftsmanship

#### Quality not quantity

We began our hot tub business in 1979, working out of a garage. Though we've grown tremendously since, we've maintained our original "intimate workshop" atmosphere rather than adopt a "big manufacturing" attitude. We've purposely kept our operation on a "human scale" because it allows us to pay particular attention to quality in every piece of our hot tubs, and in every dealing with our customers.

## Classic Joinery Makes it "Tight as a Drum"



Each stave has a croze cut – a square dado cut made on a radius so that it mates perfectly with the arc of the chamfered edge of the tub bottom.

#### "Tight as a Drum" since 1979.

We hand-craft our tubs for quality, not quantity. There are faster and easier ways to make tubs but none measure up to the quality we demand. For example...

Both sides of each wood stave are milled at a precise angle to mate perfectly to their neighbors. The angle varies depending on the diameter of the tub we're building. Manufacturing and inventorying staves with different angles is more complicated and costly than using staves cut at the same angle for all tub diameters, but it's the best way to ensure our tubs are "tight as a drum." Similarly, dowelling bottom boards together is more labor intensive but makes the strongest bottom. We even powder-coat our marinegrade aluminum stoves to give extra protection against corrosion from calcium and other water-borne minerals.

- Snorkel® Hot Tubs are made of premium-grade, hand-selected and matched Western Red Cedar. We use only clear, (100% knot-free) all heartwood cedar because it's highly durable and rot resistant frequently used in premium roofing shingles, siding, and other exterior applications.
- Each stave is mitered at a precise angle to provide water-tight contact with adjoining staves. The angle depends on tub diameter and the number of staves used in each tub.
- All staves are milled from 2 x 6" stock that's more

that's more expensive than narrower lumber used in some other wooden tubs. We use wider stock because it's easier for you to assemble and makes a better tub with fewer joints.



- Our wood is kiln-dried to a residual moisture content of just 10 12%. When you fill your tub, the dried wood absorbs water and swells 2 5%. That's from just under 5" to almost a foot of expansion around the circumference of a 6' diameter tub, making all joints leak-proof and watertight.
- Tub fence separates you from the wood stove for safety yet allows free circulation of water.



- Each board is individually inspected and graded to our exacting specs. We use only clear (knot-free) heartwood with no imperfections. This kind of physical integrity ensures you a trouble-free tub.
- · All surfaces are individually planed and free of roughness, inside and out.
- Tub bottom is the critical "foundation" of your tub. We hand-select and match every bottom board. All are finishjointed, then drilled and doweled together. This is a labor-intensive process but it ensures your tub's trouble-free operation and long life.
- Steel hoops bind the tub components tightly together for perfect stave alignment and permanent stability. Handsome stainless steel hoops optional.
- 6' stove pipe provides plenty of draft to keep a lively fire burning. Handsome stainless steel pipe won't rust and should last as long as your hot tub. Optional (and highly recommended).

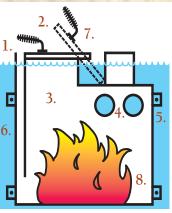




## We invented the Underwater Woodstove in 1979

- 1. Above-water air intake
- 2. Stove door/air regulator
- 3. Underwater firebox
- 4. Heat exchange tubes
- 5. Mounting brackets
- 6. Corrosion-proof powder-coat finish
- 7. Cast aluminum door won't rust or warp
- 8. Simple and easy to clean

Snorkel® stoves: 120,000 BTU, standard with 6' and larger diam. tubs Scuba® stoves: 60,000 BTU, standard with 5' diam. tubs



**INVENTED & PERFECTED** by Snorkel®

#### Take a closer look:

Our underwater woodstove is in complete, direct contact with the water it heats. Only the air intake and chimney are above water. Open the cast aluminum door (7) to load wood. Light the fire and place door as shown (2) for maximum draft. Slide door over air intake (1) as needed to reduce draft. The aluminum firebox (3) heats quickly. Heat exchanger tubes (4) increase the stove's surface for even faster heating.

Even though our Snorkel® and Scuba® wood stoves are submerged UNDERWATER, water can't get in. Seams are welded and only the air intake "snorkel" and smokestack are above the water line. Our stoves operate just like an ordinary wood stove or fireplace.

To build a fire: place crumpled paper in the bottom of the stove. Put kindling on top, then add small logs or split pieces of wood. Light the paper and leave the air intake fully open. A good draft will immediately establish itself. Once the fire is going strong, add larger logs and split wood.

You control the rate of burn by sliding the stove door over the intake and by adjusting the damper in the chimney. Because the entire stove surface is submerged, heat from the fire transfers to the water immediately. That's all there is to it!

#### Why is the stove UNDERWATER?

Our woodstove is underwater — all but the air inlet and the chimney. Complete water contact allows immediate, super-efficient heat transfer: our tubs heat hours faster than those with small, external wood-burning heaters that depend upon convection to circulate water. Externally mounted units have pipes and water jackets that can freeze and burst easily and very quickly when left filled with water and unheated during freezing weather

#### High-tech construction

We precision-cut marine grade aluminum with plasma cutting machines, then form our stoves using high-tech bending equipment and hand-weld every seam. Each stove is powdercoated because many water supplies contain concentrations of minerals like calcium and magnesium that will corrode even the highest quality alloys if they're not coated. Powder coating protection allows us to back our stoves with a 3-Year Warranty.

## Choosing & Equipping Your Perfect Snorkel® Hot Tub

## 1. Choose your HEAT SOURCE Wood Heat

The Snorkel® Stove is standard in our 6', 7', and 8' diameter tubs. The smaller Scuba® stove is used in our 5' tubs. The corrosion-proof aluminum stoves' large surface area transfers heat fast. And wood heat is economical: burn anything from lumber scraps to hardwood.

#### Natural Gas, LP, or Electric Heat

Some customers want the aesthetic beauty of the all-wood Snorkel® Hot Tub...but with push-button convenience. We offer excellent gas and electric heating systems, each equipped with 2-speed jet systems: high speed for hydrotherapy and low speed for filtration and heating. (Jet systems and simple filtration systems are also available for our woodburning hot tubs.) See p. 16 for full information.



#### Points to consider...

- Wood heat is inexpensive and wonderful – but requires hands-on attention. Conventional heat (gas or electric) is push-button convenient – but is more expensive to operate.
- Our gas and electric heaters sit outside the tub so you get "full circle" seating inside. Our woodfired heater sits inside the tub. It reduces seating capacity by about one person.
- Tub height: a four foot tub of a given diameter holds about the same amount of water as a three foot tub that is a foot larger in diameter. For example, a 6' diam. x 3' deep tub holds approximately the same amount of water as a 5' diam. x 4' deep tub. While both have the same amount of water to heat, the larger diameter, shallower tub holds more people and allows more useful "lounging room."

## 2. Choose your TUB SIZE

#### Select 5', 6', 7', or even 8' diameter

Choose the diameter by the number of people who'll *usually* use your tub. You can always squeeze in more "tubbers" on occasion. Note: the bigger the tub, the more heat required. To get a true idea of size, cut a 5', 6', or 7' circle out of a large piece of cardboard or make one out of rope.

#### Select 3' or 4' high

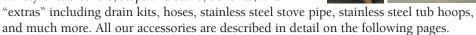
Most people choose our 3' high tubs. Water depth is 31", same height as most sofa backs, so you can lounge comfortably. Our 4' high tubs (43" water height) hold nearly 40% more water – very useful for water exercise, perhaps a necessity for those 6' 3" and taller – but more water takes longer to heat and the extra depth requires those of average height to sit more upright rather than lounge. CUSTOM sizes, too. Call for details.

Which Size Tub?				
Tub	Heater	Seating capacity		
		(allowing each "tubber" comfortable elbow room)		
5' diam x 3' high	Scuba® woodstove	3		
	Gas or electric	4		
6' diam x 3' high	Snorkel® woodstove	4 MOST POPULAR		
	Gas or electric	5 SIZE		
7' diam x 3' high	Snorkel® woodstove	6		
	Gas or electric	7		

Note: increasing tub height to 4' increases seating capacity by one adult. Above capacities should be considered as a general guideline. Other considerations are size of occupants, desire for legroom etc.

#### 3. Choose your ACCESSORIES

Once you've chosen tub size and heat source, it's time to customize your Snorkel® Hot Tub. We offer a wide variety of tub covers, steps and stairs, benches, and



#### Each Snorkel® Hot Tub comes complete

- Precision-cut wooden staves
- Pre-cut and assembled bottom (comes in 2 pieces)
- Pre-cut wooden fence components
- Snorkel® or Scuba® Wood Stove depending on tub diam.
- Steel hoops,
- Pressure-treated 4" x 6" chime joists (supports), 3, 4, or 5 depending on tub diam.
- Rubber mallet (for assembly)
- Ratcheting Box Wrench (for tightening hoop lug nuts)
- Complete assembly & operation manual
- All hardware & fasteners

#### ORDER EARLY to get even more!

- 6' stove pipe, galvanized
- Chimney Cap with Spark Screen
- Damper to regulate burn rate
- Ash Scoop
- Thermometer
- And our famous and indispensable bright yellow rubber ducky









#### **SPECIFICATIONS**

#### Snorkel® Hot Tubs

Tub size (diam. x height)	5' x 3'	5' x 4'	6' x 3'	6' x 4'	7' x 3'	7' x 4'
Material	Western Red Cedar	Western Red Cedar				
Average seating capacity	3	3	4	5	6	7
Water capacity	315 gal.	463 gal.	470 gal.	680 gal.	660 gal.	950 gal.
Weight full	3,010 lbs.	4,230 lbs.	4,380 lbs.	6,150 lbs.	6,000 lbs.	8,390 lbs.
Wood stove model	Scuba®	Snorkel®	Snorkel®	Snorkel®	Snorkel®	Snorkel®
Approx. temperature rise per hour*	23°F	31°F	31°F	22°F	22°F	15°F
Fence size	3' x 3'	3' x 3'	4' x 4'	4' x 4'	4' x 4'	4' x 4'
Full accessories available	Yes	Yes	Yes	Yes	Yes Yes (except soft cover)	
ON SALE	Yes	Yes	Yes	Yes	Yes	Yes

#### "Anti-Couch Potato Device"

"I do a lot of woodworking and I like precision. The quality and craftsmanship of the Snorkel® Hot Tub are excellent. We have a large, very rural farm. Our entire family uses our hot tub, we really like it in the wintertime! It's our 'anti-couch potato' device."

— Gregory Retallick, Blairsville PA

#### Wood Stoves (Standard Equipment)

Model	Scuba®	Snorkel®		
Standard with which tubs	5' diam.	6' and 7' diam.		
Output, BTU/hr. (aprox.)	60,000	120,000		
Max. firewood length (aprox.)	21"	26"		
Material	Marine-grade aluminum	Marine-grade aluminum		
Heat transfer surface	13 sq. ft.	22 sq. ft.		
Dimensions	24"h x 25" w x 10" d	30"h x 31" w 14" d		
Smoke stack	5" diam. x 6' h	6" diam. x 6' h		





<sup>\*</sup>Based on using good quality, dry, split softwood. Your results may vary.

#### For those who DON'T want to heat with wood...

## Gas or Electric Power Pak™ Heating/Jet Systems

For those who prefer the convenience of gas or electric heat we offer our Power Pak<sup>TM</sup> systems. Our Power Pak<sup>TM</sup> systems come standard with Hydro Quip's digital controller. The 4-funtion wired spa side control provides push button convenience to control temperature, jets, lights, and additional functions. Optional upgrades include an 8 function wired spa side control, indoor-mounted control panel and/or a wireless 4-function infrared remote control with a 25' range.

For your convenience, your Power Pak<sup>™</sup> comes 100% integrated, fully assembled, wired, plumbed, and mounted on a plastic skid (excluding the gas heater itself in gas systems). For your safety, not only is each component UL listed; the Power Pak<sup>™</sup> is also UL listed as a complete integrated system. We invite you to compare it to other systems that are often just a collection of parts that need to be integrated, plumbed, and wired together.

## Power Paks™ come 100% complete & ready to install: Standard Equipment:

- Hydro Quip digital control system with 4-function spa-side wired control.
- Gas or LP heater: 100,000 BTU Pentair heater (specify fuel). Electric heater: Choose 5.5 or 11 kW electric heater.
- Full Luxury Features including fully programmable electronic operation; integrated freeze protection; backlit LCD display for easy day/night viewing.
- Finest quality, weatherproof components, no extra protection needed
- 2-speed, 3HP motor powers 4 hydrotherapy jets easily

- 50 sq. ft. cartridge filter
- Pre-plumbed & wired, ready to install
- UL-listed as an integrated system
- All plumbing, 4 jets each with air controls, 2 suction fittings, valves, flex pipe, etc. for complete hydrotherapy system
- Full circle bench seating
- Automatic ionizer for sanitation
- Tapered insulating vinyl cover to reduce heat loss; lockable for safety
- Starter chemical kit with instructions and test kit

## Add Power Pak<sup>TM</sup> options to customize your hot tub Optional Upgrades:

- Gas heater upgrade, up to 400,000 BTU for faster heating.
- Indoor wired remote control panel
- Hand held wireless infrared remote control for max convenience.
- pH sensor
- Add up to 4 more hydrotherapy jets controllable via spa-side controller
- Add a second pump to power extra jets or water features

GAS Power Pak<sup>TM</sup>

POWER PAK™ HEATING RATES*								
Gas Heater Rating					Electric Heater Rating			
BTU (measured in thousands)				kW	V			
Tub	100	150	200	250	300	400	5.5kW	11kW
Size Heat rise F° per hour:								
5 x 3	30°	45°	60°	74°	89°	119°	7°	14°
5 x 4	21°	32°	43°	54°	64°	86°	5°	10°
6 x 3	20°	30°	40°	50°	61°	81°	5°	9°
6 x 4	15°	22°	29°	36°	44°	58°	3°	7°
7 x 3	15°	22°	29°	36°	44°	58°	3°	7°
7 x 4	11°	16°	21°	26°	32°	42°	2°	5°
8 x 3	11°	17°	22°	28°	33°	44°	3°	5°
8 x 4	8°	12°	16°	20°	24°	32°	2°	4°



<sup>\*</sup>Heating rates are calculated based on the gallons of water and net efficiency of the heater. Live conditions will be affected by many factors including ambient temperature, wind presence, absence of insulating cover, distance from heater to the tub, etc.

## Natural Gas or Liquid Propane Heat

We offer five sizes of gas/propane heaters above our standard 100,000 BTU heater — see chart. The larger units heat more quickly and efficiently than the smaller one. The incremental purchase cost per BTU is relatively low and, because they heat water faster, there is less time for heating loss during the heating period.

Larger BTU units may require modifications to your gas meter and/or piping. Call us for more information.

#### **Electric Heat**

Our electric Power Paks<sup>TM</sup> come ready to install. However, we strongly suggest you consult your electrician to plan the electrical connection requirements before purchasing your electric heat Power Pak<sup>TM</sup> system. Only a licensed electrician is qualified to decide if your electrical panel is adequate and to ensure that GFCI (safety) requirements are met.

What if your electrician tells you electrical panel capacity is a problem? Our smaller, 5.5 kW heater may be the answer, especially for smaller tubs.

#### "Should I choose Gas or Electric?"

Generally, we suggest gas/propane heat if gas is available because even our smallest gas heater has a much faster heating rate than our 11 kW electric heater. Fast heating allows you to heat the tub only when you want to use it, or to keep water at an economical "maintenance" temperature and raise it to "tubbing temp" as desired. In contrast, the slower heating rate of electric heater requires you to keep water at or near "tubbing temp".

An electric heater is usually easier to install – running wire vs. ditching a gas line. Also, no special hoods, venting, or setback clearances are required if your installation is indoors or in tight quarters. Gas heaters require 3' clearances and must be properly vented if enclosed.

Whichever you choose, THE CONNECTIONS TO YOUR GAS AND/OR ELECTRICAL SUPPLY SHOULD BE MADE ONLY BY A QUALIFIED GAS SERVICEMAN/ELECTRICIAN

#### Choosing a Power Pak<sup>™</sup>? Please give us a call.

Choosing and installing an Power Pak™ isn't rocket science but thorough planning is key. There are several important considerations we need to discuss with you to make sure you get the appropriate system that is best suited to your needs. Give us a call: a few minutes on the phone will help make your installation seamless.

#### Ultimate Automated Convenience

Our Power Paks<sup>TM</sup> with digital controls by Hydro Quip are the ultimate way to control your hot tub experience. Easily program the filtration and heating cycles to fit your schedule. Want to go "tubbing" on the spur of the

moment? No need to go outside to start the heater. Control



In-House Control Panel

the heater, temperature, filtration cycle, and all other components with the optional in-house control panel.

The infrared wireless remote adds even greater convenience and portability. At the touch of a button. you control your tub from inside your home or anywhere within 25' from the Power Pak<sup>TM</sup>



Infrared Remote

Four-function spa-side control, standard with all Power Paks™, allows you to control the jets, temperature, heater, and lights with pushbutton ease.



Spa-Side Control







#### **Installation Aesthetics**

Many hot tub owners who choose gas or electric Power Pak™ systems integrate their tubs into a deck for ease of entry, overall aesthetics, and to conceal the external plumbing components of the jet system. The Power Pak™ itself is weatherproof and can safely be left in the open or installed behind shrubbery for cosmetic purposes. If enclosed, gas Power Paks™ require venting to the outdoors.

## Genuine Snorkel® Accessories Add Comfort, Convenience & Beauty

#### **COVERS**

#### Important for safety, heat retention, keeping debris out

- Insulating Foam Floating
  Cover is an excellent
  insulator made of closed-cell
  foam sandwiched between
  protective woven-laminate
  covers. Stops evaporative
  heat loss. NOT A SAFETY
  COVER. May be used alone
  or with our other covers.
- Soft Cover is simple and effective. Fits your tub precisely, zips and ties down tight. 100% acrylic marine canvas, gray. Use with or without insulating foam cover. NOT A SAFETY COVER.



• Wood & Aluminum Cover is our sturdiest, safest, and bestlooking cover system. Full 1-1/2" thick Western Red Cedar covers the tub in front of the fence; aluminum covers the section behind the fence with cutouts for stove pipe and loading door. We strongly recommend the use of a floating foam cover with the wood cover.



#### Notes:

- Wood covers for 7' diam. or larger tubs must be shipped motor freight order at same time as tub to save on shipping cost.
- Optional wood covers for our wood-heated tubs have an aluminum section over the stove. Optional wood covers for gas and electric-heated tubs are ALL wood since the heat source is outside the tub.
- Insulating Vinyl Cover for Power Pak™ gas/electric heated tubs is a 4" thick vinyl cover, hinged in the middle, doubles as an insulating/safety cover. Can be secured to the tub and locked. Available in a variety of colors.

"I wish we'd bought the cover when we bought the hot tub!"

- Dania Egedi, Corbin KY

#### STEPS & STAIRS

## Make it easy to enter & exit your tub. All cedar construction

- Box Steps follow the tub's rounded contour. The short box Step is 15" high. The tall box step is 30" high. They are sold separately. The short box step is adequate for 3' high tubs, 4' high tubs require both the short and tall box steps. Light assembly required.
- Stairs come in two sizes: a three-tread design for 3' high tubs, and a four-tread design for 4' high tubs. The handrail and 9 1/2" deep treads are designed for comfort, stability, and safety.





#### **SHELVES**

• Cedar Tub Shelf is the perfect place to park your towels, candles, hot coffee, or cold drinks. Contoured to fit any size tub. 24"l x 12-1/2"w x 1-1/2"d.



• Cedar Fence Shelf slips onto the top of your fence, giving you a good out-of-the-way place for drinks, candles, lanterns, more. 14" x 12" x 1-1/2"d, add up to 2 per tub.



#### **BENCHES**

#### Settle in comfortably for a good, long soak

- Benches for wood-fired hot tubs come in sets of 3. Staggered heights so you snuggle in chin-deep to warm up or perch chest-deep to cool down. Western Red Cedar. Light assembly required.
- Benches for Gas & Electric-heated tubs come in sets of 5 for "full circle" seating. Since gas/electric heaters are located outside the tub, benches go all around the

## E-Z START **ACCESSORY**

#### Start-up accessories you'll appreciate having

• Start tubbing today with extras including 6' of galvanized stove pipe, galvanized chimney cap with sparkscreen, submersible thermometer, damper, ash scoop, and our famous yellow rubber ducky



LIMITED-TIME

• FREE Financing

See enclosed

ORDER FORM

for Details and

**DEADLINE!** 

**Big Savings** • FREE Accessories

# JETS & FILTERS FOR WOOD-FIRED HOT TUBS

#### Wood-burners can have the niceties that come with gas/electric heat systems

• Deluxe Jet System treats your sore back to the ultimate in relief: a powerful "jet massage" of warm, bubbly water directed right where you want it. 2-speed pump controlled by air button at tubside runs fast for jet massage, slow for circulating, filtering, and preventing freeze-ups in cold weather. Each jet has individual air control. Comes complete with 2-speed, 1-1/2HP (110V) pump, 2-speed motor control, 2 jets (2 more jets may be added), 50 sq. ft. filter, 50' of 1-1/2" flexible pipe, all fittings and instructions.

• Filter Pak cleans and circulates water. Comes with tub-side air switch that turns pump off and on. Circulation increases heat transfer from your wood stove and eliminates temperature stratification in the water. 1/15HP 110V pump/motor with a 25 sq. ft. filter. Includes air switch to turn pump on and off, hoses, connections, instructions.

## WIRELESS TEMPERATURE **DISPLAY/ALARM**

#### Check the temperature of your tub from indoors

Is the tub hot yet? Know precisely with this ingenious remote display/alarm system. Remote transmitter beams constant readings to the base



unit up to 75' away. Indoor base unit's alarm sounds when your preset temp is reached. 6 AAA batteries req'd.

#### **MUST-HAVES & EXTRAS**

#### Everything to make hot-tubbing more convenient

- Floating Foam Cover helps maintain water temperature by greatly reducing heat loss from the water's surface—the biggest source of heat loss. Use alone or with wood/aluminum cover.
- Paddle is high quality, all wood. Stirs the water, keeping temperatures uniform from top to bottom.
- Stainless Steel Stove Pipe replaces the standard galvanized pipe. No rust, no corrosion.
- Stainless Steel Spark Arrestor stops flying sparks. Particularly valuable in dry or windy areas.
- Drain Kit easily empties your tub. PVC with brass garden hose adapter. Includes PVC fitting for our 1-1/2" Drain Line.
- 1-1/2" Drain Line is 50' of strong, flexible 1-1/2" diam. vinyl tubing. Drains big volumes fast. Rolls flat for compact storage. Drain Kit required.
- Skimmer: Our low-tech "manual filtering system." Sturdy nylon mesh with plastic handle.
- Stainless Steel Hoops are identical to our standard steel hoops but will look great and provide nonstaining beauty to your tub for life.





#### Water Treatments

- Spa Pad is a non-chlorine/bromine tub sanitizer. Zinc and copper minerals kill bacteria, keep your water odor-free and crystal clear. Easy to use, gets 100% positive reports from our customers. 12" x 14", lasts about a year. 100% CHLORINE FREE!
- Instant Ions, another non-chlorine sanitizer, is inexpensive and easy to use. A highly concentrated solution of zinc, copper, and silver ions, 1-pint bottle lasts 1 - 2 years. A copper test kit is also available.
- Chemical Starter Kit gives you everything you need to monitor and control tub chemistry and sanitation. Instructions and video included.
- Replacement Dacron Filters for all our filter systems can be cleaned/reused for up to 1 year. Order extras.
- Filter Cleaner concentrated solution removes dirt, debris, oil, grease, soap, and minerals from your filters.





## LIMITED-TIME Big Savings

- FREE Accessories
- FREE Financing See enclosed **ORDER FORM** for Details and **DEADLINE!**

Here is the information you requested

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## Snorkel® Hot Tubs

## THE NATURAL **BEAUTY OF REAL WOOD**

The comfort & pleasure of WOOD HEAT

#### **DELICIOUSLY RELAXING**

The beautiful, all-wood Snorkel® Hot Tub has an ingenious UNDERWATER WOOD STOVE that heats water steaming hot for mere pennies.

Popular accessories include Therapy Jets, a variety of covers, and more. If wood burning is not practical for you, choose gas or electric heat packages, complete with pump, heater, and filter.

- Superbly crafted, 100% natural, traditional, Western Red Cedar
- High-efficiency 120,000 BTU underwater wood stove heats the water fast for low cost operation
- Remarkably affordable luxury just half the cost of a plastic spa, on sale now
- Self-sufficient & hassle-free hot tubbing anywhere without plumbing or electricity
- Deliciously relaxing way to enhance & enjoy your beautiful backyard



#### TOLL FREE 1-800-962-6208

Snorkel® Wood-Fired Hot Tubs, 4216 6th Ave. S. Seattle, WA 98108 • 206-340-0981



